GHGs emission in Iron and Steel Industry





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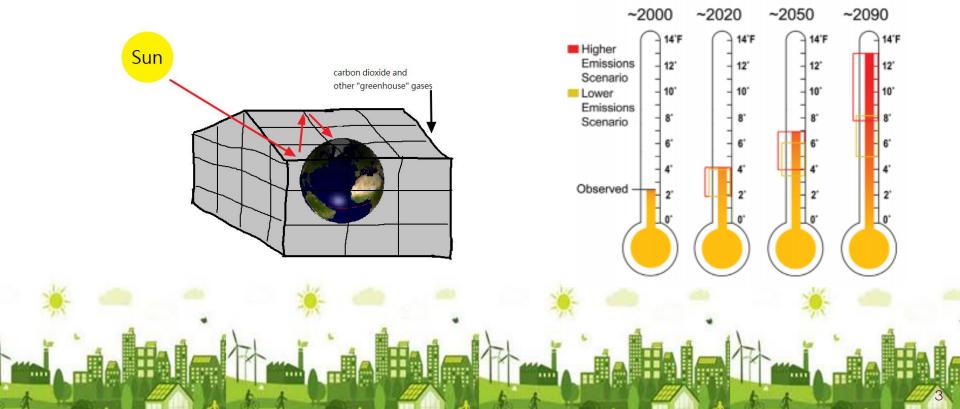
What is Greenhouse gases?

Global Benchmarking of each process

Future trends and GHGs mitigation

Climate change

• Climate change is often called 'Global warming' – the effect of increases in global temperatures caused by an accumulation of greenhouse gases in the atmosphere.



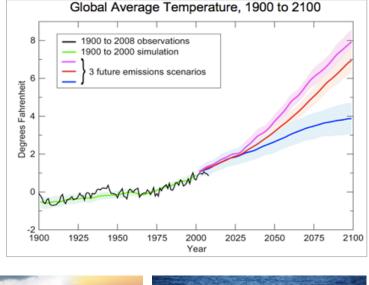
Impact on Climate change

- Temperature increase
- Damage from Disaster Frequency
- Decreases in snow cover and sea ice
- Rising Sea level
- Drought
- Human health



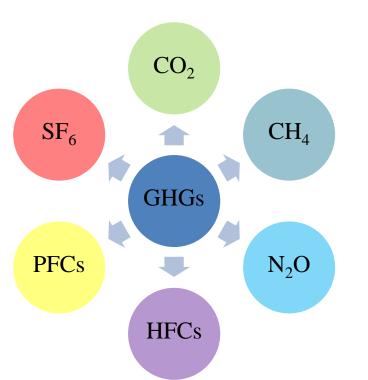








Greenhouse gases



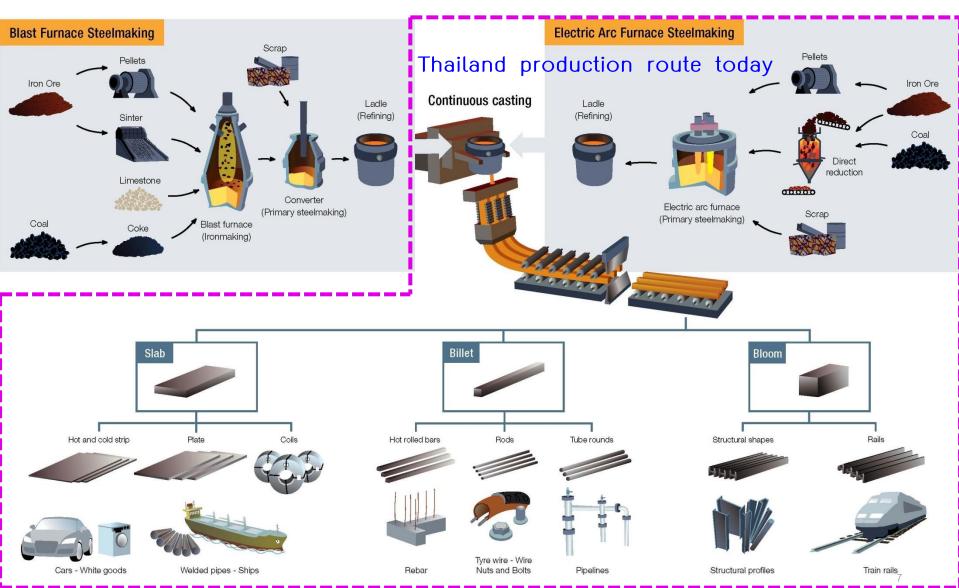
Global Warming Potential of Primary Greenhouse Gases Greenhouse Gas Chemical Global Warming Potential [Time Horizon] formula 20 years 100 years Carbon Dioxide CO2 1 1 Methane CH₄ 42-70 16-26 Nitrous Oxide N20 310 280 Hydrofluorocarbons **HFCs** 460 - 9,100 140-11,700 Perfluorocarbon **PFCs** 6,500-23,900 4,400-6,200 Sulphur Hexafluoride SF6 16,300 23,900

CO₂ CH₄ N₂O HFCs PFCs SF₆

Global benchmark of each steel product:



Iron and Steel industry



Source: World Steel Association

Iron and Steelmaking Process

Second Metallurgy Raw Materials Hot Forming Cold Forming & Finishing Steel Products Application Casting Ironmaking Steelmaking Blast Furnace Basic Oxygen Furnace - Hot Metal: 788-931 kg/t LS - Scrap: 101-297 kg/t LS - Fluxes: 30-95 kg/t LS -Iron Ore: 184 kg/t HM -Sinter: 1,112 kg/t HM -Pellet: 343 kg/t HM Construction Continuous Casting Plate Plate Mill Machinery, -Coke: 371 kg/t HM Tank, Pipe - Fluxes: 26 kg/t HM - Alloy: 1-33 kg/t LS Ore Ladle Treatment - Dressed Surface Treated Coating Sheet and Strip - Sintered Construction -Galvanized - Pelletized Automobile, -Aluminized Hot Strip Mill Cold Rolling Mill Appliances, -Color-Coated Packaging -Tin plated Round billet -Cold Rolled Sheet **Smelting Reduction** Iron ore: 1.460 kg/t HM Pellet: 972 kg/t HM Tube Rolling Mill Coke - Coal: 980 kg/t HM Welded Pipe Tube Welding Fluxes: 300 kg/t HM Construction & tube Furniture Cold Forming Cold Former Billet. Seamless Tube Gas and oil Rebar. Coal/ Bar Mill Construction Merchant Natural Gas Machinery. Bar Automobile Drawing Direct Reduction Rod Construction Rod Mill - Iron ore: 1,460 kg/t HM - Coal: 436-715 kg/t HM - Fluxes:65-70 kg/t HM Automobile. Wire, Bright Appliances, Bloom Products Fasteners Heavy Electric Arc Furnace Section Mill & Medium Construction Pig Iron/DRI/Screp: 1.027-1.502kg/t LS Vacuum Steel Scrap Fluxes: 25 - 165 kg/t LS Section Treatment Alloy: 14 - 65 kg/t LS Sheet Piles Ingot Machinery, Roughing mill Machining Forgings Automobile Ingot Casting

Melting

Casting

Rolling Forming

GHGs emission factor of Iron and Steel industry by process

	GHGs emission (ton CO ₂ eq/ton product)						
Process		Non-energy	Energy				
	ASEAN ^a	IPCC ^b	IISIc	ASEAN ^a	IISId		
Sinter	-	0.20	0.12	-	0.21		
Coke oven	-	0.56	0.09	-	0.82		
Iron production	1.98	1.35	1.29	0.87	1.28		
Direct Reduced Induction	-	0.70	-	-	-		
Pellet production	-	0.03	-	-	0.08		
Basic oxygen furnace	-	1.46	-	-	-		
Electric Arc Furnace	0.09	0.08	0.06	0.34	0.24		
Open Heart Furnace	-	1.72	-	-	-		
Hot Rolling (Long product)	-	-	-	0.20	0.13		
Hot Rolling (Flat product)	-	-	-	0.18	0.13		

Remarks:

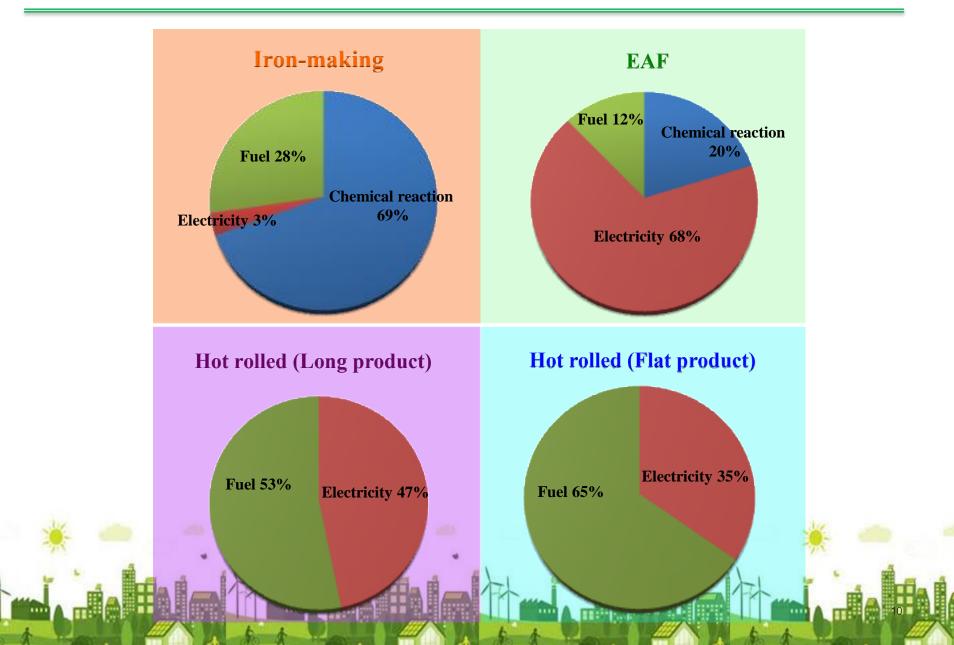
^aASEAN: Benchmarking of Energy & GHGs Intensity in the ASEAN Iron and Steel Industry, SEAISI (2015)

^bIPCC: Intergovernmental Panel on Climate Change (IPCC), 2006

cIISI: Ecofys/Fraunhofer-ISI 2009, IISI 1998

dIISI, World Wide LCI database for steel industry products Technical report##2,1999

The ratio of GHGs emission by source



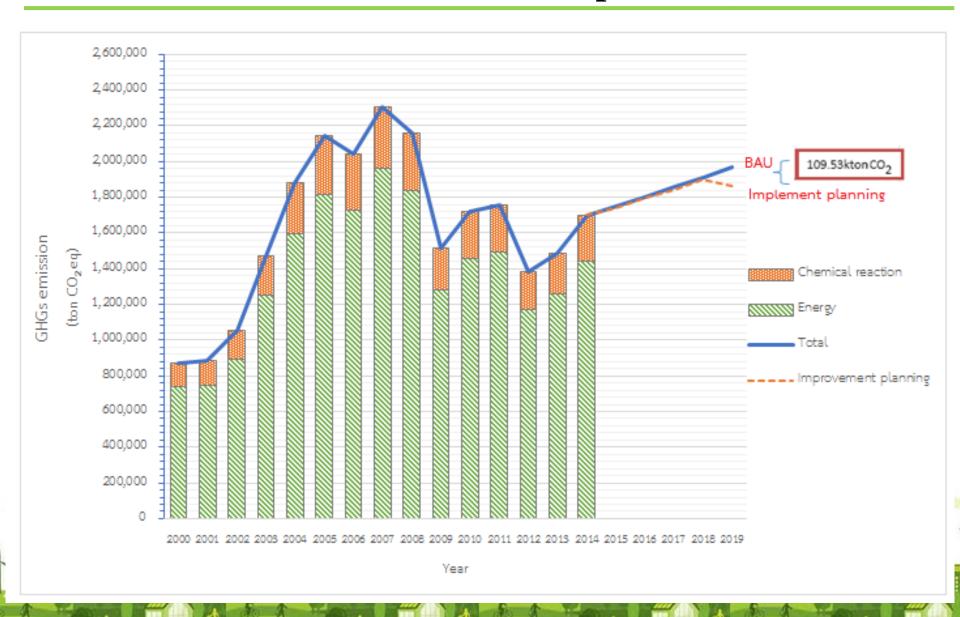
Main source of GHGs emission is related with energy consumption. Then, the mill should improve on energy utilization and select cleaner energy to reduce the SEC (Specific Energy Consumption) which in turn reduces the GHGs.

Although the GHGs emission from substances is lower than energy but the mill should consider the low-carbon content substances or recycle raw material to use in process.

Lastly, the trapping technology is a technology to trap CO₂ from chimneys to use in other applications for reducing direct GHGs.



Forecast of GHGs emission in EAF process (2015 – 2020)



Future trends and GHGs mitigation:



Global Top 10 Greenhouse Gas Emitters

In 2012, the top 10 GHG emitters accounted for more than two thirds of the global emissions total. Find the newest data on global greenhouse gas emissions on the CAIT Climate Data Explorer.

phannes-frieditch.com/circle/circle.htm

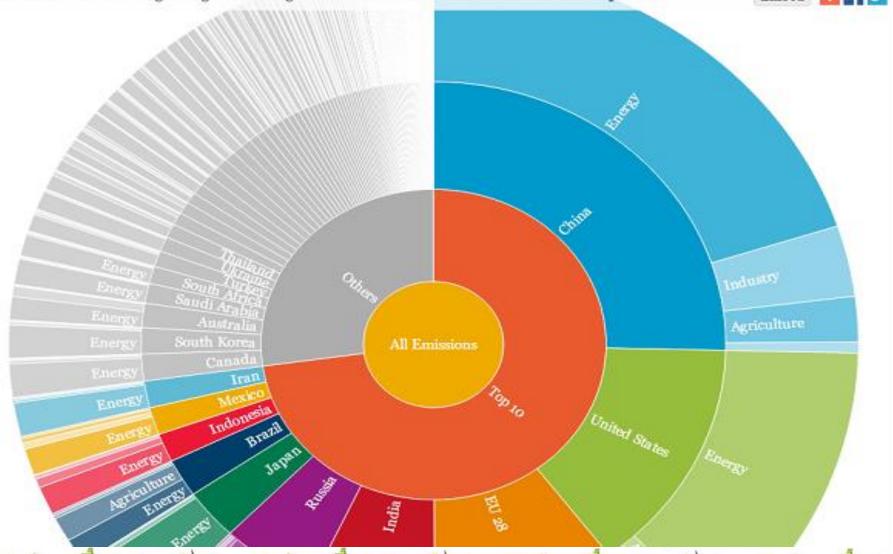












3 Key Ingredients for the COP21 Paris Agreement



in Halm Thui, in Halm Thui, in Halm Thui, in Hale

Historic Paris Agreement on Climate Change

195 Nations Set Path to Keep Temperature Rise Well Below 2 Degrees Celsius



THE KEY ELEMENTS OF THE PARIS AGREEMENT

A text with universal scope, adopted by 195 countries



The aim: to keep the increase in global average temperature to well below 2°C and to 1.5°C if possible.



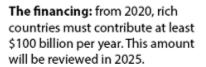
The objective: to level off greenhouse gas emissions as soon as possible.

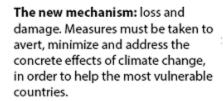


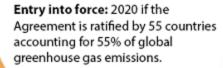
The principal: to differentiate between developed and developing countries. Developed countries must lead the way for reduction of emissions and support developing countries in implementing this. Other countries with the ability to do so may also contribute their support on a voluntary basis to achieve this target.



The means: Countries must submit Intended Nationally Determined Contributions (INDCs) which are revised upwards every 5 years. The 1st report is due in 2023. North-South technology transfer.













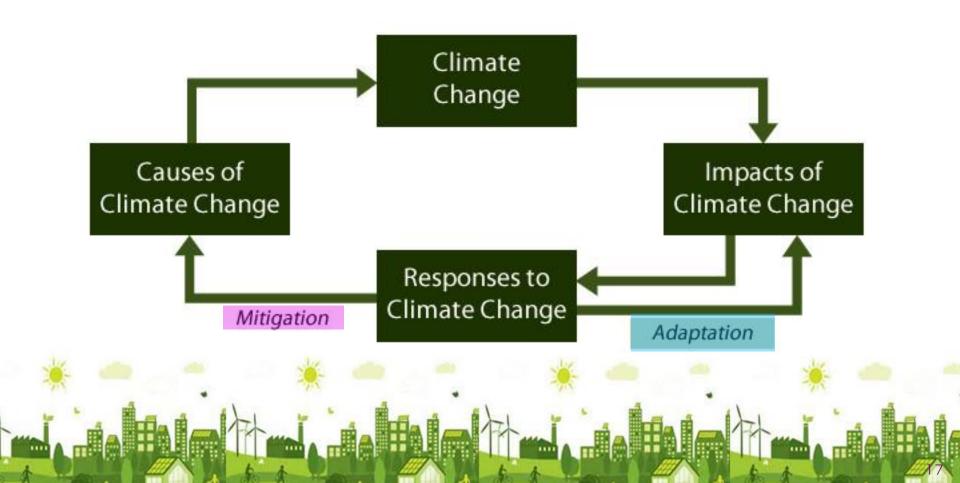






Theme

Adaptation & mitigation





UNFCCC Country Brief 2014: Thailand

A. Key Country Indicators

	Global Rank	Global share					
CO2 emissions from fuel combustion ¹ (2012)	23	0.81%	256.7 Mt CO2 Eq.				
Population ² (2013)	20	0.94%	67.01 Million				
CO2 emissions / Pop. ¹ (2012)	71		3.84 tCO2 per capita				
GDP Size ² (2013)	21	0.95%	Based on PPP				
GDP Size ² (2013)	29	0.52%	Based on exchange rates				
UNDP human development index ³ (2012)	103						
GDP Structure ² , % (2013)	Agriculture: 12, Indust	Agriculture: 12, Industry: 43, Services: 45					
Share of GDP ² , % (2011)	Imports: 70, Exports: 7	74					

This Country Brief was generated on:

01/10/2015



Thailand's mitigation action

- As non-annex I country on UNFCCC which has not obligate to any GHGs emission reduction target.
- Presently Thailand's NAMAs pledge aim to reduce GHGs emissions in 7% by 2020 in comparison with business-as-usual.
- Thailand intends to reduce its greenhouse gas emissions by 20 percent from the projected business-as-usual (BAU) level by 2030 (approx. 555 MtCO₂ eq).



Thailand's NAMAs pledge

CAIT Climate Data Explorer

Support CAIT







NAMAs Pledge content

• Thailand will endeavour, on a voluntary basis, to reduce its greenhouse gas emissions by 7–20 per cent below the 'business as usual' scenario in the energy and transport sectors by 2020, subject to the level of international support received in the form of technology development and transfer, finance and capacity-building for the preparation and implementation of NAMAs.



These NAMAs will include the following measures:

- Development of renewable and alternative energy sources;
- Energy efficiency improvement in industries, buildings, transportation and power generation;
- Bio-fuels in transportation; and
- Environmentally sustainable transportation system.



Intended Nationally Determined Contribution (INDC)

Submission by Thailand Intended Nationally Determined Contribution and Relevant Information

As a developing country highly vulnerable to the impacts of climate change, Thailand attaches great importance to the global efforts to address this common and pressing challenge. Pursuant to decisions 1/CP 19 and 1/CP 20. Thailand hereby communicates its intended nationally determined

Thailand intends to reduce its greenhouse gas emissions approx. 555 MtCO₂ eq.

projected business-as-usual (BAU) level by 2030.

The level of contribution could increase up to 25 percent, subject to adequate and enhanced access to technology development and transfer, financial resources and capacity building support through a balanced and ambitious global agreement under the United Nations Framework Convention on Climate Change (UNFCCC).



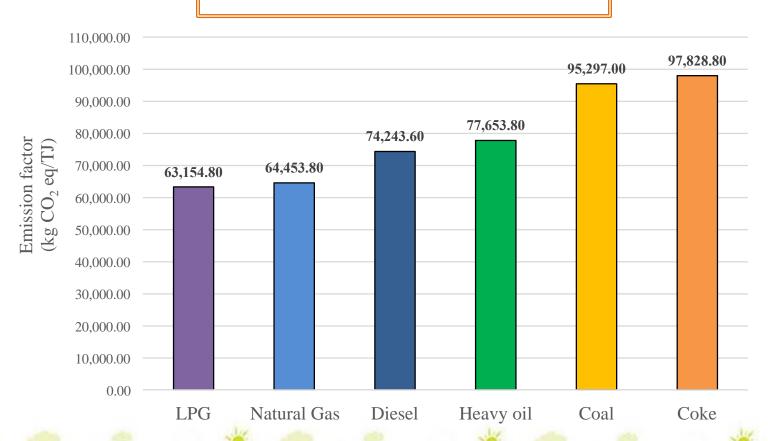
Thailand's INDC based on the following:

- National Economic and Social Development Plans
- Climate Change Master Plan B.E. 2558–2593 (2015-2050)
- Power Development Plan B.E. 2558–2579 (2015-2036)
- Thailand Smart Grid Development Master Plan B.E. 2558-2579 (2015-2036)
- Energy Efficiency Plan B.E. 2558–2579 (2015-2036)
- Alternative Energy Development Plan B.E. 2558–2579 (2015-2036)
- Environmentally Sustainable Transport System Plan B.E.2556–2573 (2013-2030)
- National Industrial Development Master Plan B.E. 2555–2574 (2012-2031)
- Waste Management Roadmap



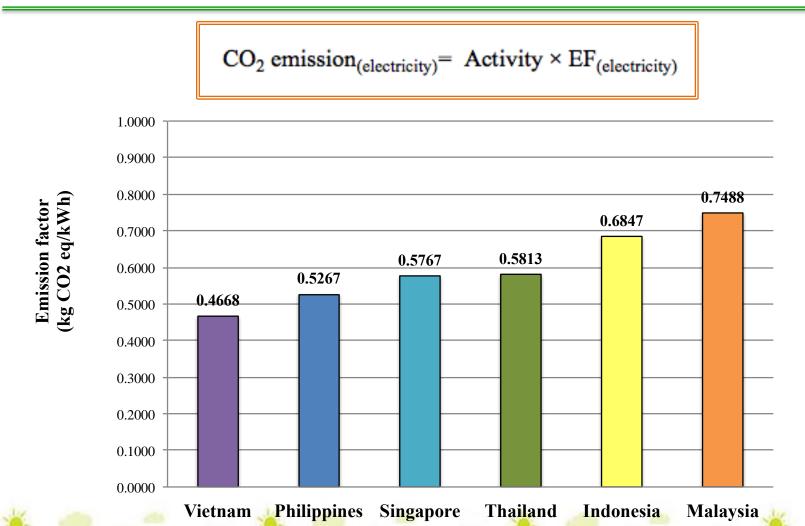
Energy: Fuel

 $CO_2emission_{(fuel)} = Activity \times EF_{(fuel)}$



Source: 2006 IPCC Guideline, Chapter 2 Stationary Combustion
Thailand Greenhouse Gas Management Organization. 2014.

Energy: Electricity



Source: ^aThe Ecometrica (UK)

bThailand Greenhouse Gas Management Organization. 2014.

Industry target of mitigation

- Mineral
- Chemical
- Metal industry

Table 2-1 National greenhouse gas inventory of Thailand for 2000 (thousand tons or gigagrams)

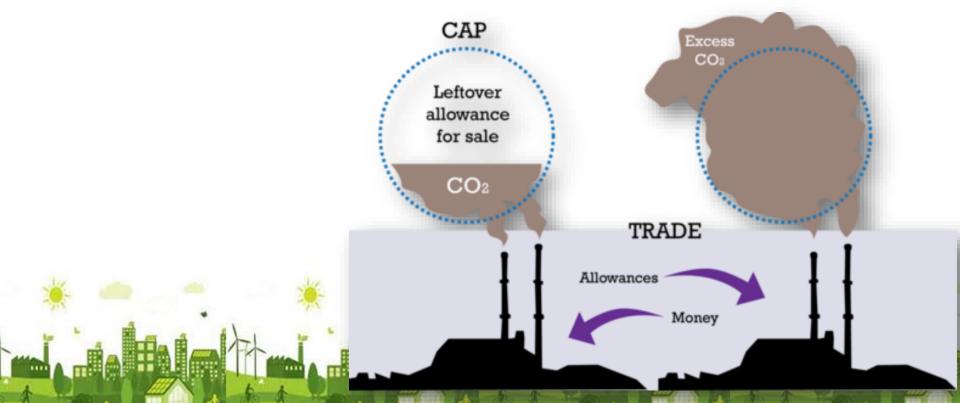
National greenhouse gas inventory of anthropogenic emissions by sources and removals by sinks of all greenhouse gases not controlled by the Montreal Protocol and greenhouse gas precursors

Greenhouse gas source and sink categories	CO _z emissions	CO _z removals	CH ₄	N _z O	NO _x	СО	NMVOCs	SO _x
Total national emissions and removals	210,231.2	-52,374.0	2,801.5	40.0	907.0	5,624.4	759.5	618.8
1. Energy	149,914.6	0.0	413.9	2.5	873.3	4,773.0	668.1	605.7
A. Fuel combustion (sectoral approach)	149,914.6		164.8	2.5	873.3	4,773.0	668.1	605.7
1. Energy Industries	64,241.0		97.4	0.5	181.3	703.7	168.1	52.2
2. Manufacturing industries and construction	30,305.8		7.5	1.0	105.6	684.7	13.0	514.4
3. Transport	44,438.7		6.6	0.4	450.4	2,071.1	393.0	6.2
4. Other sectors	10,929.0	0.0	53.3	0.6	136.0	1,313.6	93.9	32.9
B. Fugitive emissions from fuels	0.0		249.1		0.0	0.0	0.0	0.0
1. Solid fuels			32.0		0.0	0.0	0.0	0.0
2. Oil and natural gas			217.1		0.0	0.0	0.0	0.0
2. Industrial processes	16,059.3	0.0	6.4	0.6	1.2	6.3	91.4	13.1
A. Mineral products	16,052.6				0.0	0.0	5.5	7.7
B. Chemical industry	0.0		6.4	0.6	0.2	2.6	51.2	0.8
C. Metal production	6.6		0.0	0.0	0.1	0.0	0.0	0.1
D. Other production	0.0		0.0	0.0	1.0	3.7	34.7	4.6
E. Production of halocarbons and sulphur hexafluoride								
F. Consumption of halocarbons and sulphur hexafluoride								
G. Other	0.0		0.0	0.0	0.0	0.0	0.0	0.0
3. Solvent and other product use	0.0			0.0			0.0	

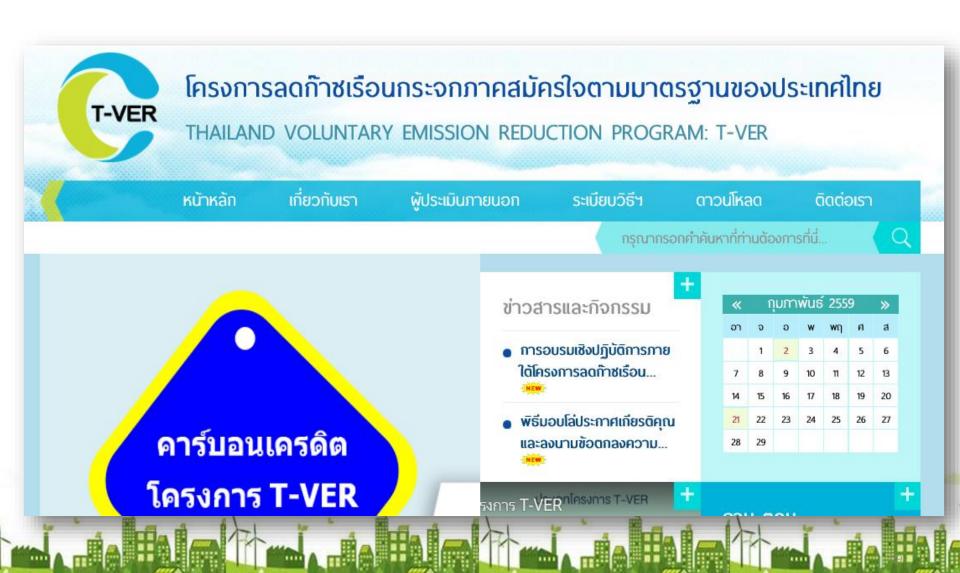


Cap-and-Trade system

• curbs emissions by limiting the quantity of a pollutant (e.g., carbon dioxide [CO₂]) that can be emitted and then allocating a corresponding number of tradable emissions permits to sources covered by the program.



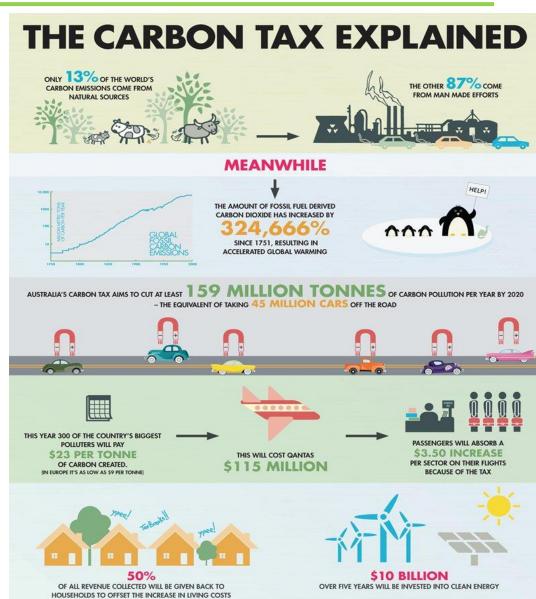
Thailand Voluntary Emission Reduction Program (T-VER)



Carbon Tax

 curbs emissions by raising the price of fossil fuels based on their carbon content.





Thailand introducing new Eco-Sticker and CO₂ based taxation scheme to promote fuel economy

• The CO2 ratings of new vehicles will be used on 1 January 2016. The revised tax scheme is expected to encourage consumers to buy more efficient vehicles.



Comparison of Current Structure VS New Structure

	Tax Structure in Present				Tax Structure in Future			
Categories Of Vehicle	Engine	Tax Rate (%)			60	Tax Rate (%)		
	Capacity (Horse Power)	E10	E20	E85	CO ₂	E10/E20	E85/NGV	Hybrid
Passenger Vehicles				•				
-Passenger Vehicles and, Vans less than 10 seats	≤2,000 CC 2,001-2,500 CC 2,501-3,000 CC	30 35 40	25 30 35	22 [*] 27 32	≤ 100 g/km 101-150g/km 151-200 g/km >200 g/km	} 30* 35 40	} 25 30 35	10 20 25 30
	>3,000 CC (ເກີນ 220 HP)	50	50	50	>3,000 CC	50	50	50
PPV / DC /Space Cab/Pick Up	≤3,250 CC			25*/12/5/3,18 30/15/7/5,18				
	>3,250 CC	50		>3,250 CC	50			
Eco Car (Benzine/Diesel) / E85	1,300/1,400 CC	17		≤100 g/km 101-120 g/km	14*/12 17/17			
Electric Vehicle /Fuel Cell/ Hybrid	≤ 3,000 CC	10 10			10 **			
	>3,000 CC	50		>3,000 CC	50			
NGV-OEM	≤ 3,000 CC >3,000 CC	20 50		>3,000 CC	** 50			

Remarks *: Assign safety standard for Active Safety (ABS+ESC) for Passenger Vehicles and, Vans less than 10 seats must obtain CO₂ ≤150 g/km / PPV must obtain CO₂ ≤200 g/km / Eco Car must obtain CO₂ ≤100 g/km 4

^{**} Depend on CO, emission

